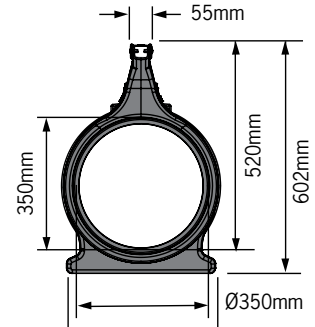
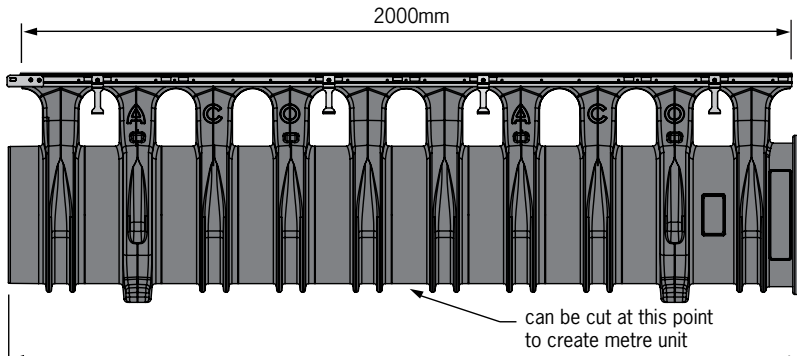
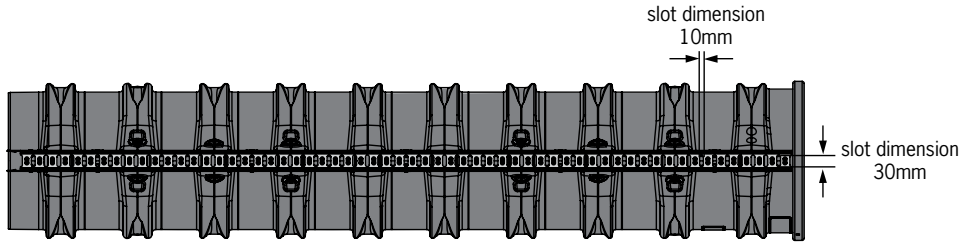
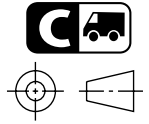
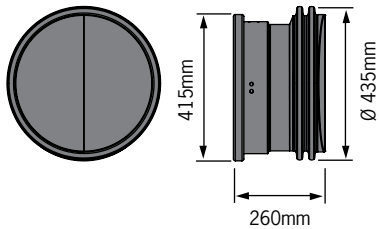


# Qmax - 350 channel with Q-Guard galvanized steel rail

## Two meter channel



## End Cap



ACO Specification Information

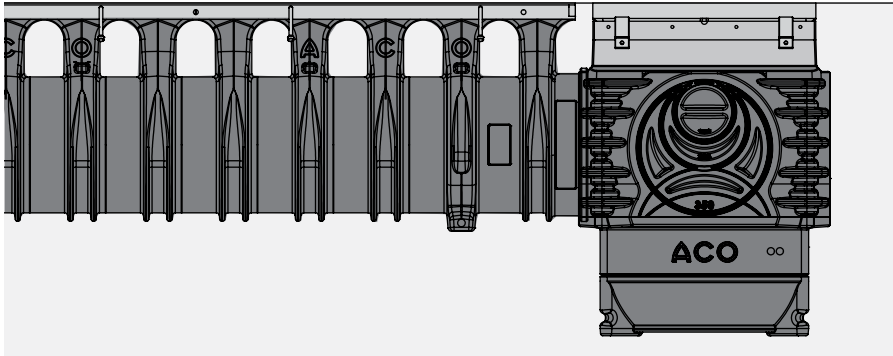
Qmax - 350 channel with Q-Guard galvanized steel rail



ACO Specification Information

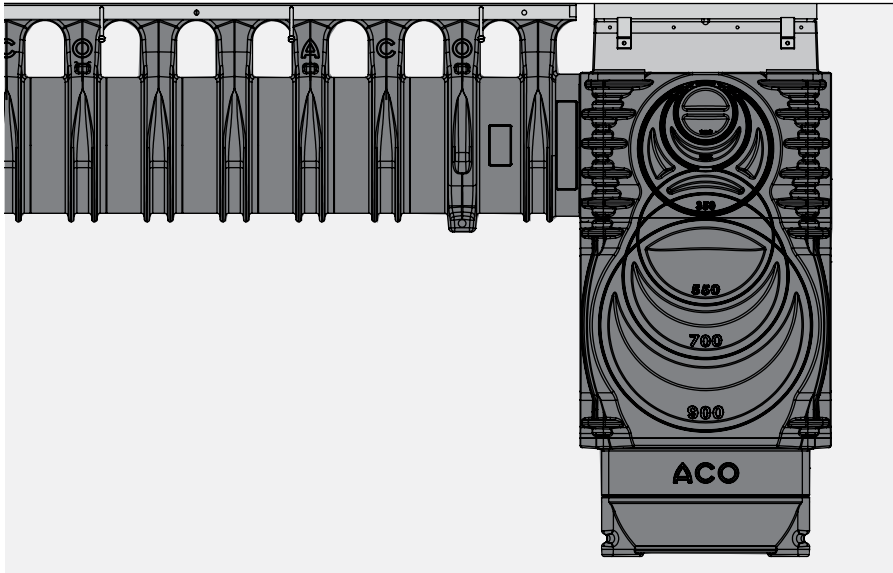
Description	Part	Invert	Wgt
	No	inches	lbs
Qmax® 350 channel with Q-Guard galvanized steel rail - 78.75" (2000mm)	32813	21.65	47.3
<b>Accessories</b>			
Qmax 350 End cap assembly	42351	-	5.7

Typical Qmax 350 connection to catch basin



Qmax 350 channel

Qmax Catch Basin (short)  
-see appropriate Spec Info



Qmax 350 channel

Qmax Catch Basin (deep)  
-see appropriate Spec Info

Specifications

General

The surface drainage system shall be ACO Qmax 350 with galvanized steel Q-Guard top as manufactured by ACO, Inc. or equal approved.

Materials

The trench system bodies shall be manufactured from medium density polyethylene with:

- Compressive strength: 8,450 psi
- Flexural strength: 2,224 psi
- Water absorption 0.31%

The nominal clear opening shall be 13.78" (350mm) with unit overall width of 15.28" (388mm). Units shall be manufactured with a neutral invert of 21.65" (550mm). Each unit will feature a full radius in the channel bottom and a male to female interconnecting end profile, a rubber seal shall be fitted to the bell end of the channel unit. Units shall have molded anchoring features on the outside wall to ensure maximum mechanical bond to the surrounding bedding material and pavement surface.

Grate Unit

Grates shall be factory fitted to MDPE bodies to provide a monolithic unit. Water intake area per 2 meter unit will be 25.90in<sup>2</sup> (16,712mm<sup>2</sup>)

Catch Basin

See appropriate spec info for catch basin information.

Installation

The trench drain system shall be installed in accordance with the manufacturer's installation instructions and recommendations.

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